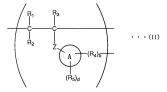
1. A multi-branched polymer having repeating units represented by a formula (I):

- 5 wherein R₁ to R₃ each independently represents hydrogen or a hydrocarbon group, R₁ may be bonded to R₃ to form a ring; X represents a connecting group having a valence of 3 or higher; Y may be the same or different and each represents a functional group which may have an active halogen atom; and a is an integer of 2 or larger.
- The multi-branched polymer according to claim 1, wherein the repeating units
 represented by the formula (I) are repeating units represented by a formula (II):



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wherein R_1 to R_3 are as defined above; Z represents a single bond or a connecting group having a valence of 2 or higher; A represents an aromatic hydrocarbon group or an aromatic heterocyclic group; R_4 may be the same or different and each represents a functional group which may have an active halogen atom; b is an integer of 2 or larger; R_5 represents a halogen atom or an organic group and d is 0 or an integer of 1 or larger and R_5 may be the same or different when d is 2 or larger.

3. The multi-branched polymer according to claim 2, wherein in the formula (II), Z is a single bond; A is an aromatic hydrocarbon ring; and R₄ is a functional group represented by a formula (III):

- \bar{b} wherein R_6 and R_7 each independently represents hydrogen, a halogen atom, an alkyl group which may have a substituent, or a linkage with other repeating units with a proviso that R_6 and R_7 do not become linkages with other repeating units at the same time.
- 4. The multi-branched polymer according to claim 1, wherein the repeating units 10 represented by the formula (I) are repeating units represented by a formula (IV):

wherein R_1 to R_3 , Y, and a are as defined above; and V represents a connecting group having a valence of 3 or higher.

- The multi-branched polymer according to claim 4, wherein V is an-alkylenepolyoxy a polyoxyalkylene group in the formula (IV).
 - 6. The multi-branched polymer according to claim 4 or 5, wherein in the formula (IV), Y is a functional group represented by a formula (V):

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wherein R_{61} and R_{71} each independently represents hydrogen, a halogen atom, an alkyl group which may have a substituent, or a linkage with other repeating units with a proviso that R_{61} and R_{71} do not become linkages with other repeating units at the same time.

7. A multi-branched polymer obtained with a living radical polymerization method using a metal catalyst by polymerizing compounds represented by a formula (VI):

- wherein R₈ to R₁₀ each independently represents hydrogen or a hydrocarbon group, and R₈ may be bonded to R₁₀ to form a ring; X₁ represents a connecting group having a valence of 3 or higher; Y₁ may be the same or different and each represents a functional group which may have an active halogen atom; a1 is an integer of 2 or larger; and R₁₁ represents a chlorine atom, a bromine atom, or an iodine atom.
- 15 8. The multi-branched polymer according to claim 7, wherein the compounds represented by the formula (VI) are compounds represented by a formula (VII):

wherein R_8 to R_{10} are as defined above; Z_1 represents a single bond or a connecting group having a valence of 2 or higher; A1 represents an aromatic hydrocarbon group or an aromatic heterocyclic group; R_{24} may be the same or different and each represents a functional group which may have an active halogen atom; b1 is an integer of 2 or larger; R_{25} represents a halogen atom or an organic group and d1 is 0 or an integer of 1 or larger and R_{25} may be the same or different when d1 is 2 or larger; R_{26} represents a chlorine atom, a bromine atom, or an iodine atom.

The multi-branched polymer according to claim 8, wherein in the formula (VII), Z₁
 is a single bond, A1 is an aromatic hydrocarbon group, and R₂₄ is a functional group represented by a formula (VIII):

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wherein R_{60} and R_{70} each independently represents hydrogen, a halogen atom, or a Cl to C6 alkyl group which may have a substituent with a proviso that R_{60} and R_{70} are not halogen atoms other than fluorine atoms at the same time.

 The multi-branched polymer according to claim 7, wherein the compounds represented by the formula (VI) are compounds represented by a formula (IX);

wherein R_8 to R_{10} are as defined above respectively; V_{11} represents a connecting group having a valence of 3 or higher; Y_1 may be the same or different and each represents a functional group which may have an active halogen atom; at is an integer of 2 or larger; and R_{11} represents a chlorine atom, a bromine atom, or an iodine atom.

- 11. The multi-branched polymer according to claim 10, wherein V_{11} is $\alpha = \frac{1}{2} \frac{1}{2$
- The multi-branched polymer according to claim 10 or 11, wherein in the formula
 (IX), Y₁ is a functional group represented by a formula (X):

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wherein R_{610} and R_{710} each independently represents hydrogen, a halogen atom, an alkyl group which may have a substituent, or a linkage with other repeating units with a proviso that R_{610} and R_{710} do not become linkages with other repeating units at the same time.

- 13. The multi-branched polymer according to any one of claims claim 1-to +2.97 7, wherein a ratio (Mw/Mn) of weight average molecular weight (Mw) to number average molecular weight (Mn) of the polymer is in a range between 1.01 and 9.99.
- 20 14. The multi-branched polymer according to any one of claims claim 1-te-13 or 7, wherein the number average molecular weight (Mn) of the polymer is in a range between

- 200 and 20,000,000.
- The multi-branched polymer according to any one of claims claim 1-to 1-tor 7, wherein the multi-branched polymer is a hyperbranched polymer.
- 16. A hyperbranched polymer which is branched by <u>a_carbon-carbon</u> bond and has a ratio (Mw/Mn) of weight average molecular weight (Mw) to number average molecular weight (Mn) in a range between 1.01 and 9.99.
 - 17. A hyperbranched polymer obtained by polymerizing a compound having 2 or more polymerization-initiation sites and polymerizable unsaturated bonds by a living radical polymerization method using a metal catalyst.
- 10 18. The hyperbranched polymer according to claim 16 or 17, wherein the number average molecular weight (Mn) of the polymer is in a range between 200 and 20,000,000.
 - The hyperbranched polymer according to any—one—of—claims_claim_16-to-18or_17, wherein the polymer has a functional group at a polymer terminal.
- 20. A star polymer having the multi-branched polymer according to any-one-of-claims claim 1 to 15 or 7 or the hyperbranched polymer according to any-one-of-claimsclaim 16 to 19 or 17 as a core thereof.